

# Okuma Lathe Programming Manual

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I'm trying to learn to program a Okuma CNC Lathe and am having difficulty with a aspect of the program. I'm trying to use G85 to cut a bore but the

<http://www.practicalmachinist.com/vb/cnc-machining/okuma-lathe-programming-119898/>

Description: OKUMA Captain . L470/1250 2-Axis CNC Lathe . has 5,455 cutting hrs as of 4-25-11. Under Power . Shipping Info: We can load . Weight: 16,720

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Machine: Okuma L250E LATHE Control: OSP-200L Since this thing has done only roughing operations so far, I haven't needed, nor used tool compensation

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Okuma builds both the machine and the control, and software is an extension of that one source philosophy. 3D Virtual Monitoring, Collision Avoidance, Advanced One

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<https://www.scribd.com/doc/83454064/Programing-Training-Strung-OKUMA-OSP100>

Page 1 of 2 - Okuma Conversational Lathe Control - posted in Machining, Tools, Cutting & Probing: We've been looking at lathes and are starting to lean towards an

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OR 2004 Okuma OSP-P300M/S vs others -Sales Webinar: Full Description. An on-line course explaining the latest technology of Okuma's LB-EX Series of CNC Lathes.

<http://www.yorktech.com/CE/okumaonline.php>

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At my day job I am starting to do more and more manual programming. Okuma Lathe G and M codes; Programming Efficient Peck Drilling Cycle; Imperial Tap Drill Chart;

<http://zero->

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